

This data sheet contains information on our standardized coating processes. It does not release the customer from the obligation to check our products and recommendations themselves for their suitability of the intended use. We accept no liability for the customer's own selection of a coating process. Upon request our employees will be pleased to give the customer individual advice. Our General Terms and Conditions apply, which can be viewed at any time at www.enviral.eu.

DATA SHEET **ENV 804 – Repairs**

Instructions for repairing powder-coated surfaces with powder coat colorless paint mixture

For various reasons, overcoating or painting of powder-coated surfaces may become necessary. Preferably, this should be done in the same powder coating quality, if the parts can be removed and cured again. Permanently installed parts, on the other hand, are not suitable for powder coating. In this case, liquid paint systems are used, which must be applied on site (see data sheet ENV 802). Furthermore, smallest repairs can be carried out according to the following recommendation.

Smallest, spot repair with powder coating / colorless paint mixture

For small and spot damages that do not reach the substrate:

1. Thoroughly clean imperfections to remove any grease and dust.
2. Mix a small amount of powder with colorless, UV-resistant clearcoat until an opaque color mixture is obtained.
3. Before repairing the defect on the original part, a color match of the mixed repair compound is recommended.
4. Upon request, a small amount of powder is provided free of charge and without obligation.
5. This repair method is only to be understood as an emergency solution and can only be carried out on the smallest defects. This repair is not UV-resistant.